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## GUIDELINE FOR COMMON BUTTRESS FORMS

( What we would recommend if customer had no requirements )

MM	GAGE	WIRE	Primary	Secondary		
1.8	15	.072	3			
	14.5	.076	2			2
2.03	14	.080	0	2	2	8
	13.5	.086	0	4	5	0
2.31	13	.091		0	0	0
	12.5	.098	2	0	0	
2.66	12	.105	0			
	11.5	.113	0			
3.04	11	.120	0	1		
	10.5	.127		8		
3.42	10	.135		0		
	9.5	.142		0		
3.76	9	.148				
	8.5	.155	1			
4.11	8	.162	6			
	7.5	.170	0			
4.49	7	.177	0	1		
	6.5	.184		2		
4.67	6	.192		0		
	5.5	.200		0		